



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2022-101
Job Sheet 171913



Part No: D2022-101

Job Qty: 30 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP D 02.03.07 Now made in house NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		2/10/18	0.00	0.00	Start Up Machining-1	90 min	J.B 18-02-24
100	Hardinge	30 pcs		2/10/18	0.00	0.96	Hardinge	90 min	J.B 18-02-24
110	QC	30 pcs		2/10/18	0.00	0.00	QC2 Machining-1	90 min	J.B 18-02-24
120	QC	30 pcs		2/10/18	0.00	0.00	QC8 Machining-1	90 min	J.B 18-02-24
125	HandFinish	30 pcs		2/12/18	0.00	0.27	HandFinish1	30	J.B 18-02-27
127	QC	30 pcs		2/12/18	0.00	0.00	QC7-1	30	J.B 18-02-27
130	Packaging	30 pcs		2/12/18	0.00	0.00	Packaging3-1	30	J.B 18-02-27
140	QC21-SA	30 Ea		2/12/18	0.00	0.00	QC21	30	J.B 18-02-27

Part Op Descriptions: 100 - Note: 257" dia drill 1-Turn as per folio FA206 & dwg DWG REV: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	.9000 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	1	29	0

Part Specifications

Specifications could not be found.

Plex 2/9/18 11:05 AM Dart.Gagnon.Michelle



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Container No: S045071



Part: D2022-101

Job No: 171913

Serial No/Batch: S045071

Revision: D2022

Inspector:

Date: 02/24/18

